



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2690-6
Job Sheet 179140



Part No: D2690-6

Job Qty: 20 ea

Part Name: Lanyard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B2 IPP: C C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		7/6/18	0.00	0.00	Start Up Small Fab-1		Smb
100	Small Fab	20 pcs		7/6/18	0.00	1.60	Small Fab-2		Smb
110	QC	20 pcs		7/6/18	0.00	0.00	QC5		38
120	Packaging	20 pcs		7/6/18	0.00	0.00	Packaging3-1	ST 009 98	JUN 19 2018
130	QC21-SA	20 Ea		7/6/18	0.00	0.00	QC21		DAS 21 1806 20 9-00

Part Op 100 - Manufacture as per Dwg D2690
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	20 ft (1 ea)	90-Start up Operation	5021438
CBL-460	Loop Sleeve	40 Ea (2 ea)	90-Start up Operation	5044355

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CBL-1240	20	332	0
	CBL-460	40	365	0

Part Specifications

Specifications could not be found.

Plex 6/14/18 10:00 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description W	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
		MRB (QSI042) Approval			
		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			

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Container No: S081355

Part: D2690-6
Job No: 179140
Serial No/Batch: S081355
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: _____

Date: 06/14/19

Root Cause					
Environment	☐	No Re-verification	☐		
Design	☐	Operator	☐		
Doc/Data	☐	Offset/Setup	☐		
Equip/Tooling	☐	Supplier	☐	Cracks	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐
Material	☐	Use for Testing	☐	Cuffs	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐
Past Expiry Date	☐	Manufacturing Process	☐		
Misidentified	☐	Past Due	☐	OTHER :	

Broken/Damage/Defect ☐
 Inspection Incomplete/Unqualified ☐
 Contamination ☐
 Countersink ☐
 Cut Too Short ☐
 Instructions Incomplete/Unclear ☐
 Drill Holes ☐

Weld ☐
 Wrong Stock Pulled ☐
 Out of Sequence ☐
 Off-set ☐
 Mislabeled ☐
 Fit/Function ☐
 Misaligned/off center ☐

Positioned Wrong ☐
 Outside Dimensions ☐
 Over/Under tolerance ☐
 Part Incorrect ☐
 Part Lost/Missing ☐
 Part Moved ☐
 Drawing ☐
 Finish ☐
 Misread ☐
 Turning Sequence ☐